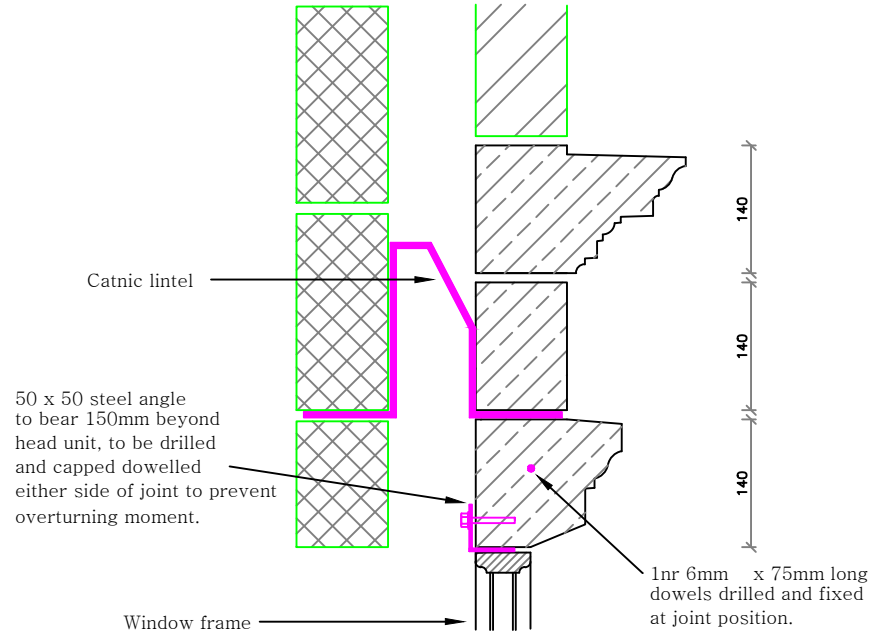


Typical Head Section  
Where Lower Head is in One Piece



Typical Head Section  
Where Lower Head is in Multiple Pieces  
With No Central Support