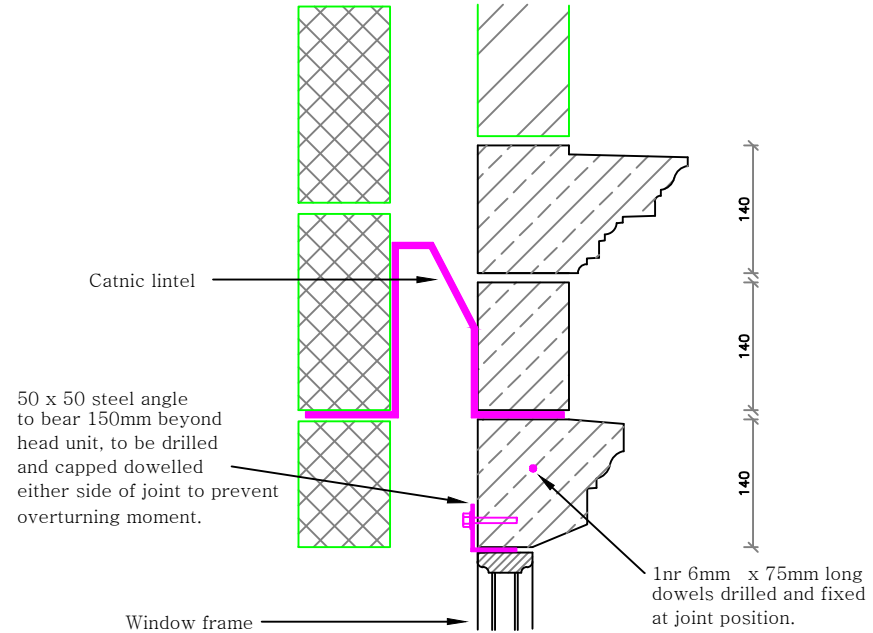


Typical Head Section
Where Lower Head is in One Piece



Typical Head Section
Where Lower Head is in Multiple Pieces
With No Central Support